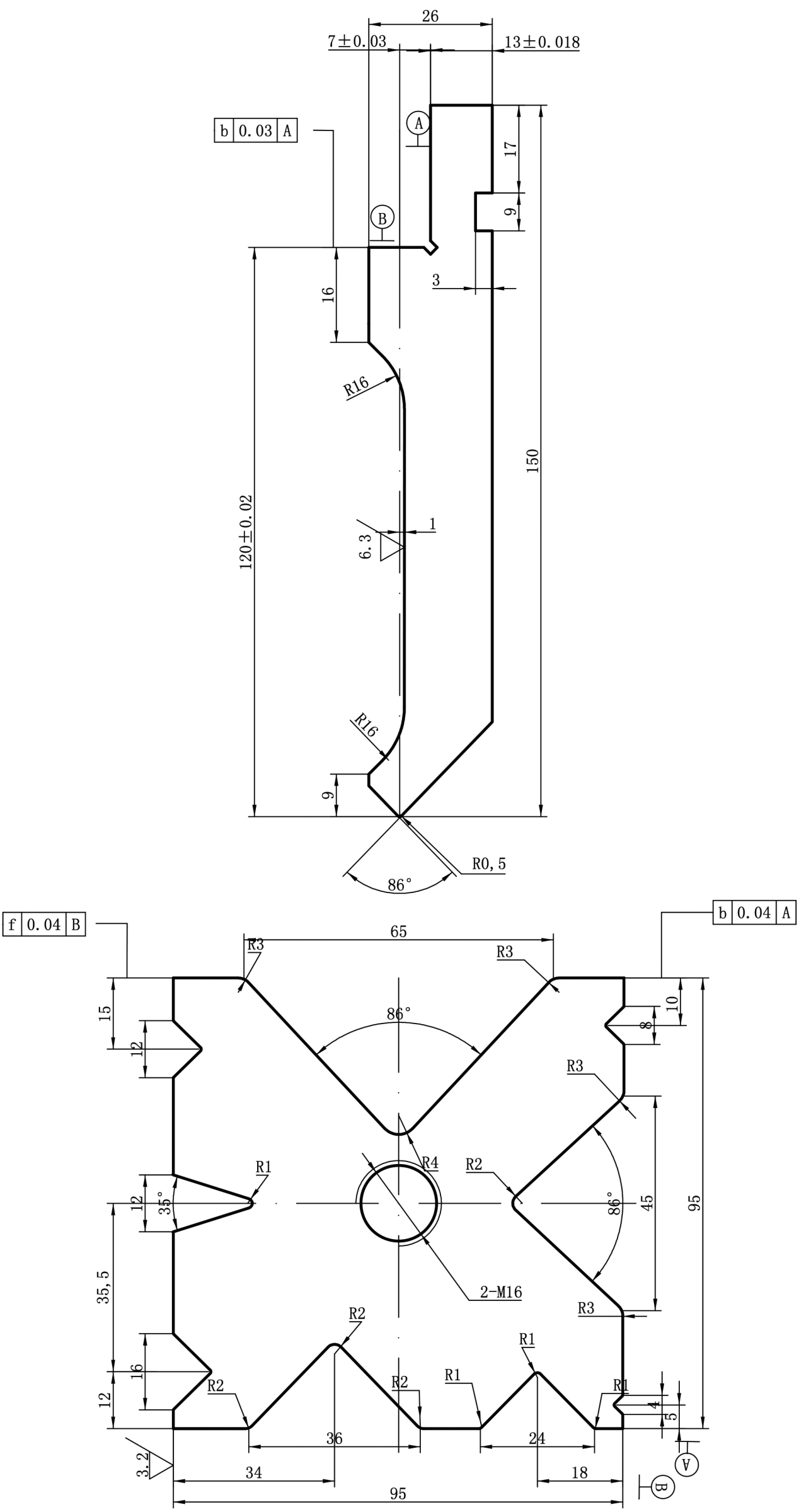

THE ANGLE FOR VEE NOT MARKED IS 86°